Acrylic Roof Coating

Application Note

Significant Issue:

White acrylic roof coatings incorporate Interfibe fibers to provide sag resistance, trowelability and weight reduction.

Customer Objective:

Interfibe fibers are used to reduce raw material costs, maintain good sag resistance and slightly texture the coating to show less dirt.

Interfibe Solution:

Interfibe 5FT will provide good brush, spray, trowel or roller apllication at approximately 3 to 5 percent by weight in the coating formula.



For further information, call your local distributor or Interfibe Corporation.

Phone: (800) 262-3771 Fax: (216) 248-2132

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FIBERED MOBILE HOME ROOF COATING USING INTERFIBE 5FT

Raw Material	Lbs.
Water	335.00
Natrosol 250 HBR	3.00
Cosan PMA-60	1.60
Tamol 960	13.10
KTPP	2.00
Defoamer	.90
Tergitol NP-10	2.20
Ethlene Glycol	18.60
TiO2-Rex	200.00
Zinc Oxide A20 5560	25.00
Interfibe 5FT	27.84
High Speed L	Dispersion for 10 Minutes
Attapulgite Clay	5.00
Attapaigne olay	3.00
Mi	x Until Smooth
A -l -l -4 Ol Ol-	
Add at Slow Speed:	262.00
UCAR 376	362.00
UCAR 376 Defoamer	1.80
UCAR 376 Defoamer Taxanol	1.80 <u>9.90</u>
UCAR 376 Defoamer Taxanol TOTAL LBS.	1.80 <u>9.90</u> 1,007.94
UCAR 376 Defoamer Taxanol	1.80 <u>9.90</u>
UCAR 376 Defoamer Taxanol TOTAL LBS.	1.80 <u>9.90</u> 1,007.94
UCAR 376 Defoamer Taxanol TOTAL LBS. TOTAL GALLONS	1.80 <u>9.90</u> 1,007.94 100.00
UCAR 376 Defoamer Taxanol TOTAL LBS. TOTAL GALLONS Weight, lbs./gal.	1.80 <u>9.90</u> 1,007.94 100.00
UCAR 376 Defoamer Taxanol TOTAL LBS. TOTAL GALLONS Weight, lbs./gal. Viscosity	1.80 <u>9.90</u> 1,007.94 100.00 10.08 100 to 102 KU No Drip

The data included represent typical product characteristics. We cannot anticipate all conditions under which this information and our products, or the products of other manufacturers in combination with our products, may be used. We accept no responsibility for results obtained by the application of this information or the safe and suitability of our products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed to in writing, we sell the products without warranty, and buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of our products, whether used alone or in combination with other products.

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Solids (vol.)

32.72%